

# Excipients and their advantages in medical science

DR SANJAY AGRAWAL

**T**HE role of excipients in the development of various pharmaceutical formulations does not really require any explanation. These are the chemicals that are mixed in with the pharmaceutically active drug in the formulation. The primary objective of using them is to bulk up the formula, imparting desirable properties. Excipients are like drug substances that must be validated and standardised. They are active and reactive with active drugs. A brief overview of the active ingredients used in various dosage forms, including solid, liquid, and semisolid dosage forms mentioned in the article will clear your perception on excipients.

## Background of excipients

Excipients are now made from synthetic resources which have unfavourable effects on pharmaceuticals and therapeutics. As a result, industries are turning to natural resources because they provide pharmaceutical companies with clean, biodegradable, cost-effective, biocompatible, and inert excipients.

Leading organisations such as the World Health Organization (WHO), the International Conference on Harmonization (ICH), and the International Pharmaceutical Excipient Council (IPEC) are collaborating to solve the problems caused by synthetic excipients, demonstrating their faith in conventional thinking.

In the Indian subcontinent, Ayurveda has been practiced as a medicinal science since 1000 BC, and its continued presence until the 21st century has enchanted modern scholars with the expectation that Ayurveda pharmaceutical knowledge would reveal a way for the unique protection of water excipients. Excipients are used in Ayurveda not just as inert nutrients, but as active ingredients in pharmacological action.

The principle of usage, related pharmacokinetics, and pharmacodynamics of natural nourishment in herbal drug substance, and their prospects for the future to assimilate Ayurvedic wisdom of natural excipients to contemporary dosage form to serve humanity through healthy, efficacious, quality, and economically viable medicals were explored by experts.

According to the WHO: Excipients are substances other than active ingredients that have been adequately tested for safety and used in a drug delivery system.

- Assist in the manufacturing of a drug delivery system as it is being manufactured.
- Protect, assist, and improve patient appropriateness, solubility, and stability.
- Assist in the detection of products.
- Improve every other aspect of the drug's overall protection and efficacy during storage or use.

## What are pharmaceutical excipients?

Pharmaceutical excipient is the main substance that is pharmacologically inert. It is active and reacts to

active drugs. The use of the carrier for the active ingredients in the pharmaceutical products is largely observed. There is no imparting of any medical value to this. There is no causation of any alteration of the active constituents which is mixed and used. The increase of the bulk of medicines gives the form of dose. For example, it is often very difficult to make 1mg and 2mg tablets which is why the quantity here is used with excipients for increasing the bulk of medicines and offer a complete form of dosage.

## Good Excipients

Microcrystalline cellulose; polyvinyl pyrrolidone; gelatin; Magnesium stearate; calcium stearate; Acacia; Dibasic calcium phosphate dehydrate; Talc; Hydroxypropylmethylcellulose; mannitol; clays; silica gel; Cross-linked polymers; glycerin.

## Harmful Excipients

Parabens (methyl- ethyl and propyl hydroxybenzoates); Polysorbate; propylene glycol; Benzoates; Saccharin; Sorbitol; Ethanol; Benzalkonium chloride; Tartrazine; Aspartame; Phenylalanine; sodium metabisulfites; antimicrobial preservatives (benzoic acid, benzyl alcohol, sodium benzoate parabens); Glucose and sucrose.

Excipients do involve the improved bioavailability of active drugs which is without any change of the formulation or rather gives any extension in the formulation. These inactive formulations and substances are accurately evaluated for safety and secured drug formations.

## Properties of excipients

Excipients do not like to interact with the drugs. It is included in the dosage to form and aid the manufacturing, absorption, and increased bioavailability of the drugs. There are pharmacologically inert substances that are basically inert to describe the non-chemical reactive. The excipients are basically chemicals that are partially active. The inert substances are the constituents that do not impact the medical values. The cause of the alteration in the active constituents is mixed up and used as well.

The term stability in the pharmaceutical

drug industry implies the physical dosage and chemical togetherness for the active pharmaceutical ingredients (APIs). The fullness of the packaging plays a vital role in the determination of the quality and performance attributes which are based on pharma dosages formation. These are extremely cost-effective, desired functional, extremely feasible, increase the feasibility of the drugs. The important part is excipients must be free from any sort of impurities and that is the main motive towards it.



## What is the usefulness of excipients?

- They offer the formulation more substance.
- They assist in the manufacturing of a drug delivery system by handling it.
- They protect and improve the efficacy and bioavailability of drugs.
- They aid in the detection of drugs.
- They also turn bulk medications into patient-friendly medications.
- They bring drug product efficiency characteristics.
- They prevent the denaturation of drugs by providing stabilisation.

CONTINUED ON p22

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## Many compositions are given and suggested

CONTINUED FROM p21▶

- They help to keep the liquid formulation's pH and osmolality in check.
- They maintain the physical goods are stable and repeatable.

### Excipients in Ayurveda Pharmaceutics

Aushadh is one among all and it is considered to be of primary importance for the sake of diseased people as well as an instrumental help to the physician, and it is classified as one of the Chikitsachatuspada - the four fundamental principles of medical practice. These are divided into three categories based on their origin: plants, metals and minerals, and livestock, and then processed into desired formulas for distribution to patients using the technology available.

Many compositions are given and suggested to establish formula as per patient intensity and disease strength in the Greater triad (Brihatrayee) and Lesser triad (Laghutrayee) groups of classics. Ayurvedic doctors have traditionally used a variety of drugs instead of a single medication. Mixing drug administration (samyoga) may either improve or antagonise the single component's answer.

Synergistic (sarvakarmaja) is the mutually promoting or reinforcing component of combinations, while antagonistic is the opposite (dwandwakarmaja). Some food items fortified with medicines, such as lehya (confectionaries), utkarika (bolus), shashkuli, and others, were created to be acceptable to sensitive patients who have an aversion to taking medicines.

Different Guggulu preparations were formulated

by treating the Guggulu with different selective drugs. For example, Kanchanara Guggulu to treat lymphnodular swellings, Triphala Guggulu for obese patients with arthritis, and Punamava Guggulu for arthritis associated with excessive inflammation of the thymus. Prehistoric scientists have been using rigorous techniques for the selective removal of active Phyto-constituents for specific applications.

Overall, it is noticed that such formulations are executed in such a way that certain ingredients play a major role depending on the disease, others may potentiate the effect of main drugs, others may function as drug delivery systems, and ingredients may interact with one another to nullify the negative effects of one another, ultimately resulting in a positive effect for humankind.

### Some advantages of excipients

- Excipients are added to medication to enhance or boost its bioavailability.
- The use of etacryclodextrin increases the bioavailability of the active drug, and there are many preparations present in the antibiotics. Flowcytometry is often used in conjunction with etacryclodextrin.
- They are used as fillers or diluents to improve handling and dosing uniformity, as well as to maintain medication stability (antioxidants).
- They have a pleasant taste (sweetening agents) and a pleasing appearance.
- They are necessary for the production procedure

(glidants, lubricants, and binders)

- They also aid in the drug's release from the body in the form of medication
- When medications are in short supply, availability is unaffected, and assembled into a strong dosage is observed.

### Conclusion

Excipients are important in the formulation of a dosage type. These are the ingredients that make up the dosage type, along with the active pharmaceutical ingredients. Excipients are used as protective agents, bulking agents, and to increase treatment efficacy. In pharmaceutical dosage forms, the active pharmaceutical ingredients are in close proximity to the excipients, which are in larger quantities, and the medication can have such incompatibilities, resulting in a specific drug.

Drug-drug interactions, as well as drug additive and multiplicative ability to interact, can cause incompatibilities. Chemical activity may cause the active ingredient to degrade, lowering the amount usable for therapeutic effect; reaction products may jeopardise safety and tolerance. The rate of dissolution, dosage uniformity, and ease of operation can all be affected by physical experiences. Inertia pharmacologically can affect the rate of breakdown, dose uniformity, and ease of operation. As a result, recognising prescription drugs is critical when choosing suitable excipients for the desired dosage type. ○

(The author is a leading pharmaceutical consultant)

## Qualified personnel must conduct the training

CONTINUED FROM p19▶

full manufacturing process, from the laboratory scale synthetic process through to end product. The synthetic process must be designed to minimise impurities, especially those that prove difficult to remove in the last step.

Thus, through effective process development, yields are maximised, waste is minimised, and impurities are not formed, eliminated, or certainly minimised. The specific controls used by the developmental chemist to produce the high-yield, high-quality product must be documented. This documentation forms the basis for the proof of concept and for the validation report.

In nearly all countries today, regulatory authorities require the APIs to be produced from a documented process that reliably meets all appropriate specifications. This was strengthened by the issuance and adoption of the International Conference on Harmonization Tripartite Guideline of Q7A 'Good Manufacturing Practice Guide for APIs.' The European Union, the Japanese Ministry of Health and the United States Food & Drug Administration adopted the guide. The ICH Q7 document should be read in its entirety regardless of the nature of the manufacturing activities being conducted to fully understand the linkages between certain sections and successfully implement appropriate GMPs at

all stages of the manufacturing of APIs.

**The facilities:** The facilities in which APIs are produced are also important because the quality of an API is that it be produced in cGMP-compliant facilities. Those components of the facility governed by cGMP are therefore part of quality control. The essence of cGMP for facilities or, for that matter, any aspect of API manufacture is that the facility performs as designed to assure the quality of the product. Further, the performance characteristic must be documented, and management must demonstrate the facility continually performs as designed. Performance control monitoring, preventative maintenance, and carefully controlled and approved repairs or changes to facility components are all considered part of assuring quality of APIs.

**The people:** The people who produce the API are considered a critical part of the system and, as such, become part of the requirements for quality of APIs. To do their jobs effectively and to assure quality of the API, they must be properly trained and equipped. Qualified personnel must conduct the training; the equipment must be of proper design and function. The supervisors of people manufacturing APIs must also be properly trained to do their jobs. Finally, there must be an adequate number of people to allow sufficient time to perform these responsibilities in a satisfactory manner.

**The quality control management:** As in most any other manufacturing enterprise, there is a quality control and/or a quality assurance department. Nowadays, these departments are usually combined into a QM department. The role of the QM department has also advanced from 'check-test-decide' responsibility to being an equal partner with manufacturing and engineering to manage and improve the quality of the entire process and system.

For APIs and drug products, the QM department, through its quality assurance arm, still has the responsibility vested in it by regulations to release all products for use and eventually to the market. As a component of the system to produce APIs, the activities and responsibilities of the QM department are also a component of product quality. Most cGMPs require that the QM department is responsible to review and approve production procedures, and any changes to them, most reports, procedures, and controls, deemed necessary to assure the quality of the process and product. Finally, the QM department must have adequate laboratory facilities and properly trained and experienced people to effectively carry out their responsibilities. ○

(The author is marketing manager, Aadhya Pharma, Bangalore. He can be reached at Aadhyapharma07@gmail.com)